- 1 Thread tension dial
- 2 Pressure regulator (Patch-0-Matic)
- (3) Thread take-up lever
- (4) Bobbin winder thread guide
- 5 Top cover
- 6 Pattern selector dial
- 7 Spool pins
- (8) Thread guide on top cover
- 9 Bobbin winder spindle
- (10) Bobbin winder stopper
- (11) Balance wheel
- (12) Stop motion knob
- (13) Stitch length dial
- (14) Reversing button

- (15) Belt cover
- (16) Free arm
- 17) Needle clamp and screw
- 18) Needle
- 19) Needle plate
- (20) Feed dog
- (21) Shuttle cover
- (22) Presser foot and foot holder
- (23) Foot holder screw
- (24) Needle bar thread guides
- (25) Lower thread guide
- (26) Check spring holder
- (27) Face plate